

**Novartis India Limited**  
Registered Office:  
Sandoz House  
Shivsagar Estate  
Dr. Annie Besant Road  
Worli, Mumbai 400 018  
India  
Tel +91 22 2495 8400  
Fax +91 22 2495 0221  
CIN No. L24200MH1947PLC006104  
Website: www.novartis.in  
Email : india.investors@novartis.com

**Name of the Company: Novartis India Limited**

**Scrip Code: 500672**

**Statement of Investor Grievances pursuant to Regulation 13(3) status of as per SEBI SEBI (Listing Obligation and Disclosure Requirements), Regulations 2015 for the quarter ended December 31, 2015**

| <b>Particulars</b>                                  | <b>Number of Complaints</b> |
|---|-----------------------------|
| Complaints pending as on 30.09.2015                 | Nil                         |
| Complaints received during 01.10.2015 to 31.12.2015 | Nil                         |
| Complaints resolved during 01.10.2015 to 31.12.2015 | Nil                         |
| Complaints pending as on 31.12.2015                 | Nil                         |