

Novartis India Limited
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CIN No. L24200MH1947PLC006104
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Name of the Company: Novartis India Limited

Scrip Code: 500672

Statement of Investor Complaints/Grievances pursuant to Regulation 13(3) of SEBI (Listing Obligations and Disclosure Requirements), Regulations 2015 for the Quarter Ended June 30, 2016

Particulars	Number of Complaints
Complaints pending as on 01.04.2016	01
Complaints received during 01.04.2016 to 30.06.2016	20
Complaints resolved during 01.04.2016 to 30.06.2016	21
Complaints pending as on 30.06.2016	Nil