

Novartis India Limited Registered Office: Sandoz House Shivsagar Estate Dr. Annie Besant Road Worli, Mumbai 400 018 India

Tel +91 22 2495 8400 Fax +91 22 2495 0221

CIN No. L24200MH1947PLC006104

Website: www.novartis.in

Email: india.investors@novartis.com

The Secretary The Stock Exchange, Mumbai Phiroze Jeejeebhoy Towers **Dalal Street** Mumbai 400 001

May 18, 2016

Meeting of the Board of Directors to be held on May 26, 2016

Dear Sirs,

Pursuant to Regulation 29 of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that the meeting of the Board of Directors of the Company will be held on Thursday, May 26, 2016; inter-alia to

- Approval of audited annual accounts for the year ended March 31, 2016;
- Recommend dividend for the period mentioned above.

Further, a copy of this notice will be made available on the website of the Company www.novartis.in.

This is for your information.

Thanking you

Yours sincerely,

For Novartis India Limited,

Dinesh Charak

Whole Time Director

Girish Tekchandani Company Secretary & Compliance Officer