

**Novartis India Limited** 

Registered Office: Sandoz House Shivsagar Estate Dr. Annie Besant Road Worli, Mumbai 400 018 India

Tel +91 22 2495 8400 Fax +91 22 2495 0221

CIN No. L24200MH1947PLC006104

Website: www.novartis.in

Email: india.investors@novartis.com

To, The Secretary **BSE Limited** Phiroze Jeejeebhoy Towers **Dalal Street** Mumbai 400 001

June 27, 2018

Meeting of the Board of Directors to be held on July 26, 2018

Dear Sirs,

Pursuant to Regulation 29 of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that the meeting of the Board of Directors of the Company is scheduled to be held on Thursday, July 26, 2018; inter-alia to consider unaudited financial results of the Company for the first quarter ended June 30, 2018.

Further, pursuant to the Code of conduct to regulate, monitor and report share trading by Insiders, the trading window for dealing in the securities of the Company would remain closed from July 1, 2018 to July 28, 2018 (both days inclusive).

Further, a copy of this notice will be published in the selected newspapers and will be made available on the website of the Company www.novartis.in.

This is for your information.

Thanking You.

Yours sincerely,

For Novartis India Limited

Trivikram Guda Company Secretary &

Compliance Officer